



UNIVERSITÄT PADERBORN

Taburoute

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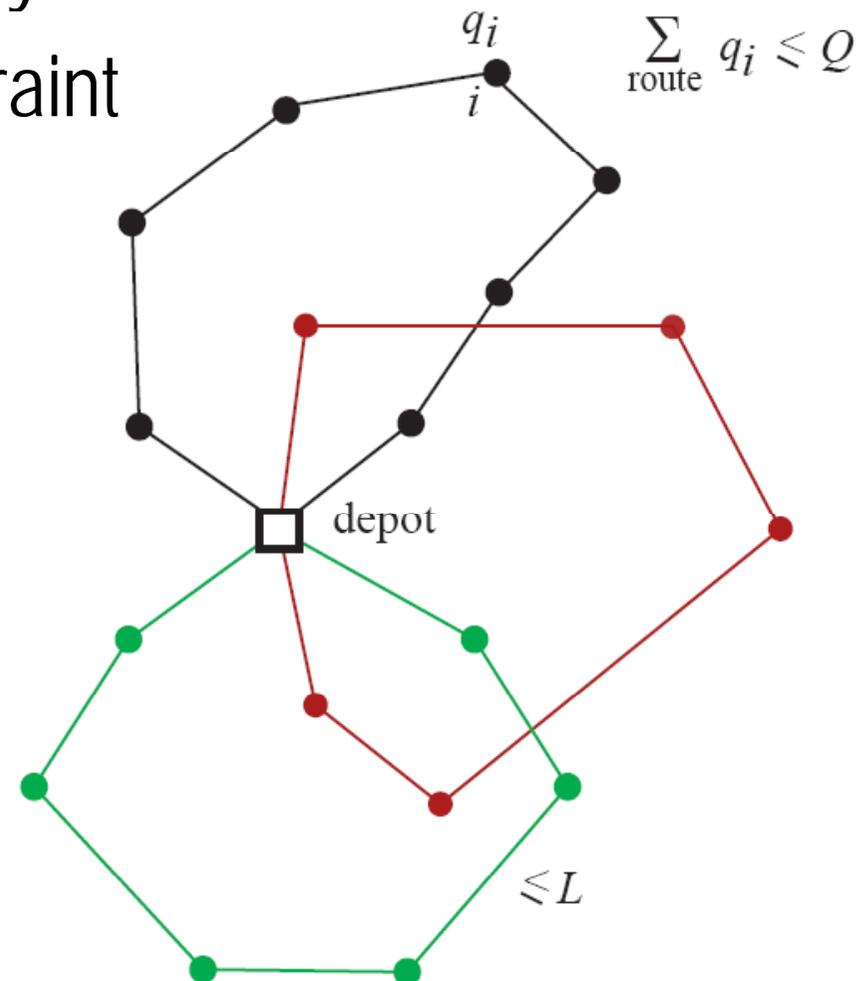
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- ▶ Vehicle Routing Problem (VRP)
- ▶ Repetition of Tabu Search
- ▶ Introduction to Taburoute

- ▶ Network existing of one depot and several customers being delivered by vehicles
- ▶ m identical vehicles based at the depot
- ▶ n customers
- ▶ c_{ij} : Distance (cost, travel time) matrix
- ▶ q_i : demand of customer i
- ▶ Q : vehicle capacity
- ▶ L : maximal route length (duration)

Vehicle Routing Problem (VRP) - Conditions

- ▶ Starting and ending at the depot
- ▶ Visiting each customer exactly once
- ▶ Satisfying the capacity constraint
- ▶ Satisfying the maximal length constraint
- ▶ Of minimal total cost

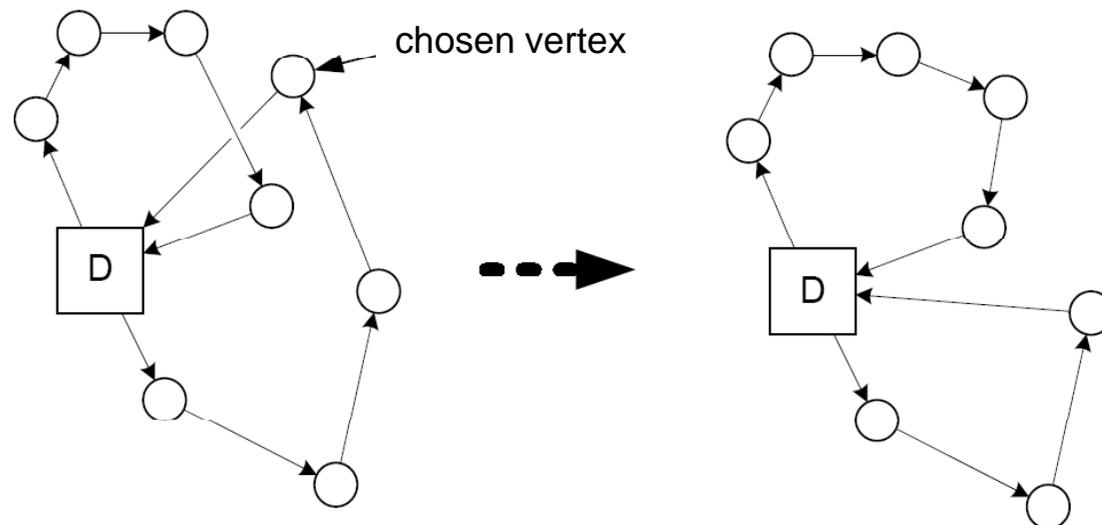


- ▶ Sequences of solutions are examined as in Simulated Annealing, but the next move is made to the best neighbour of the current solution
- ▶ Solutions that were recently examined are tabu, for a specific number of iterations (avoiding cycles/tabulist)

- ▶ Intensification: improvement of existing solutions (finding local optima)
- ▶ Diversification: don't terminate in local optima (jump around)
- ▶ Aspiration: neglecting the tabu restrictions (recently examined solutions are no longer tabu)



- ▶ Neighbourhood: All solutions that can be reached from current solution
- ▶ Removing a vertex from its current route and inserting it into another route containing one of its p nearest neighbours (GENI = **GEN**eralized **I**nsertion procedure)



- ▶ Uses Tabu tags instead of lists
 - ▶ After moving a vertex from r to s in iteration t , its reinsertion into r is **forbidden** until $t + x$ (where x is a randomized integer out of $[y, z]$)

- ▶ False start:
 - ▶ Initially **several solutions** are generated
 - ▶ **Limited TS** is performed on each of them
 - ▶ The best one is used as the underlying **starting point** of the main search

- ▶ Examination of **infeasible solutions** with respect to the capacity or maximum route length
- ▶ The objective function contains **two penalty terms** (overcapacity/overduration) weighted by a self-adjusting parameter
 - ▶ Divided (multiplied) by 2 if all 10 previous solutions were feasible (infeasible)
- ➔ Decreases the probability of being trapped in a local minimum

- ▶ Diversification: Penalizing vertices that have been moved frequently
- ▶ Insensification: TS on $n/2$ vertices have been moved most frequently
- ▶ Post-optimization with US (Unstringing & Stringing) during the search process